

河冶住商工模具有限公司
HEYE & SUMMIT TOOLS CO.,LTD

河冶住商
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公 司
HEYE
HEYE & SUMMIT TOOLS
CO.,LTD

正州

天道酬
德道酬
俭

业道酬
精

商道酬
信

人道酬
善

天道酬
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精

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公司简介

河冶住商工模具有限 公司 HEYE

河冶住商愿与广大海内外朋友精诚合作，携手创造多赢共享的美好明天！

Heye & Summit Tools Co., Ltd. (hereafter briefly referred to as HSC) is a Sino-Japanese joint venture with joint investment by HeYe Special Steel Co., Ltd. (hereafter briefly referred to as HSS Corp.) and Sumitomo Corporation (China) Holding Ltd. (hereafter briefly referred to as Sumitomo Corp.). As a core section of China Special Steel Association, HSS Corp. is recognized as one of the world leading factories in high speed tool steel. Sumitomo Corp. is one of the top 500 companies worldwide.

Backed by the high quality of high speed steel materials supplied by HSS Corp., we produce high speed steel cutting tools, such as Ground End Mills, Power Hacksaw Blades, Tool Bits & Cut-off Blades, Planer knives etc. It is particularly proud that the company enjoys the position of the largest producer for end mills and power hacksaw blades in China. The company passed ISO9001 (year 2008 version) authentication in 2008. Therefore, it is confident that we can produce high quality products and provide valued clients with excellent services.

We bought CNC tools grinders and Walter measuring machine to produce precision solid Carbide, PM and HSS-Co cutting tools. It brought about a historical leap forward from universal high speed steel cutting tools to precision cutting tools. The products enter into top class market of cutting tools.

The company takes "God Rewards Diligence, Human Society Rewards Kindness, Business Rewards Integrity, Profession Rewards Superb, Virtue Rewards Thrifty" as our enterprise spirit. In the daily management, the company practices "Meticulous, Careful, Exquisite" as the idea and imports the advanced methods from domestic and abroad. Through the "Precise, Series and Distinct" products and "Professional, Timely, Faithful" service, the company strives to provide the comprehensive solutions of metalworking for the clients.

We will use our diligence and wisdoms to cooperate with our business partners in order to create a win-win situation and a more brilliant future.

河冶住商工模具有限公司 是由河冶科技股份有限公司与住友商事（中国）有限公司出资成立的中日合资企业。河冶科技是世界知名的高速钢生产商，中国特钢企业协会高速钢专业组组长单位。住友商事（中国）有限公司是世界500强企业——住友商事株式会社在中国独资设立的投资性公司，负责中国区域的产业投资。

我公司依托河冶科技高速钢材料的品质优势，生产全磨制立铣刀、机用锯条、白钢刀、木工刀具、异型刀片等高速钢刀具，其中立铣刀和机用锯条的产量位居国内第一。2008年通过ISO9001:2008标准的换版认证，可为用户持续提供满意产品和优质的服务。

我公司拥有从德国引进的CNC五轴联动工具磨床和专用刀具测量机组成的精密数控刀具生产线，生产标准和非标整体硬质合金刀具、粉末高速钢刀具和含钴高速钢刀具，实现了从传统高速钢刀具向精密硬质合金刀具的历史性跨越，进入高档精密刀具市场。

我公司秉承“天道酬勤、人道酬善、商道酬信、业道酬精、德道酬俭”的企业精神，在企业经营管理中践行“精心、精细、精致”的理念，积极导入国内外先进的管理模式，通过“精品化、系列化、特性化”的产品以及专业、及时、诚信的服务，为用户提供金属加工的全面解决方案。

河冶住商工模具有限公司将愿与广大海内外朋友精诚合作，携手创造多赢共享的美好明天！



硬质合金 刀具生产线和产品

Carbide Cutting Tools Production Line and Products

2006年引进德国CNC五轴联动刀具磨床和专业刀具测量机，设计、生产和检测整体硬质合金刀具。经过多年的钻研和开发，除生产立铣刀、钻头、阶梯钻、铰刀以及各种型面刀具外，还可以根据客户需要设计生产各种非标刀具。产品广泛应用于汽车制造、高速铁路、航空航天、模具生产等金属加工领域的孔、键槽以及型腔的加工，可提供适合各种金属材料（钢、铸铁、有色金属、难加工材料等）、复合材料、石墨等材料加工的切削刀具，并满足对刀具“高速、高效、精密”的要求。

In 2006, some CNC Tools Grinders and professional Walter Measuring machine have been bought from Germany to produce precision solid carbide cutting tools. During the past years' research and development, the products not only include end mills, drills, step drills, reamers and varied figure cutters, but also cover special cutters according to drawings from customers. They are broadly applied in Automobile Manufacture, Hi-Speed Railway Industry, Aviation Industry, Mouldmaking Industry and other metal machining fields for the hole, keyway, profile making, machine all the metal materials (steel, cast iron, copper, aluminium, titanium, etc.), complex materials, graphite and so on, and meet "Hi-Speed, Hi-Efficiency and Top Precision" of the metal machining.

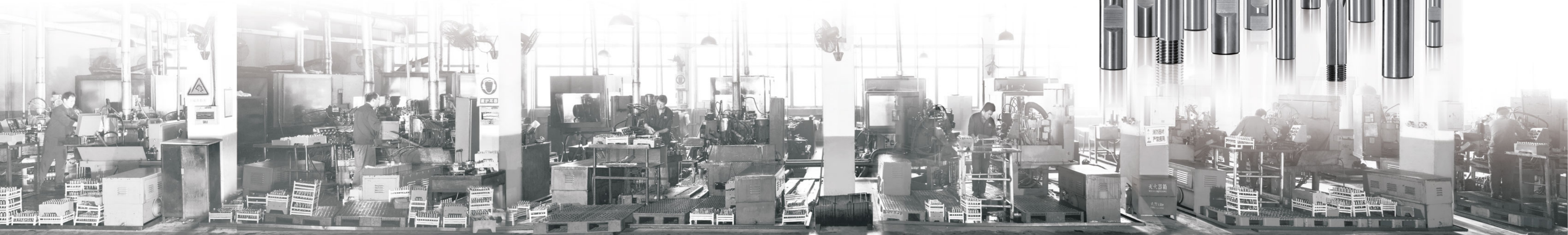


高速钢铣刀生产线和产品

HSS End Mills Production Line and Products

高速钢立铣刀经过20多年的发展，目前已成为中国规模最大的全磨制铣刀生产线。采用美国进口设备生产全磨制立铣刀，同时配套生产波刃立铣刀、球头立铣刀、内R立铣刀、套式铣刀、锥柄铣刀等产品。河冶住商采用河冶科技生产的优质普通高速钢、含钴高速钢、粉末高速钢材料，依照国标、德标、美标、英标、日标、俄标等标准生产，是目前国内唯一的所有材料、所有标准、所有品种和规格的铣刀生产商。产品广泛应用于各类机械加工领域的孔、键槽以及型面的加工。

Through the past 20 years' development of HSS end mills, the biggest grind end mills production line has been established. With the machines imported from United States, the products include ground end mills, roughing end mills, ball nose end mills, corner rounding end mills, shell end mills, taper shank end mills and so on. The production adopts the high quality HSS, cobalt HSS, and PM from Heye Special Steel, in accordance with GB standard, DIN standard, ANSI standard, BS standard, JIS standard, Russian standard, etc. We enjoy the only stage of the end mill manufacturer of all materials, standards and sizes in China. The products are fully applied into the hole, keyway and profile milling.



木工刀具 白钢车刀及机用锯条

生产线和产品

Planer Knife, Tool Bits and Power Hacksaw Blades Production Line and Products

全部采用河冶科技生产的优质高速钢材料，生产各种标准和非标木工刨刀、扁刀，各种材质的白钢车刀以及高速钢机用锯条，生产线装备和加工能力处于国内同行领先水平。可靠、优质的原材料供应及优良的生产设施保证了这类产品质量最优、规格品种最全。

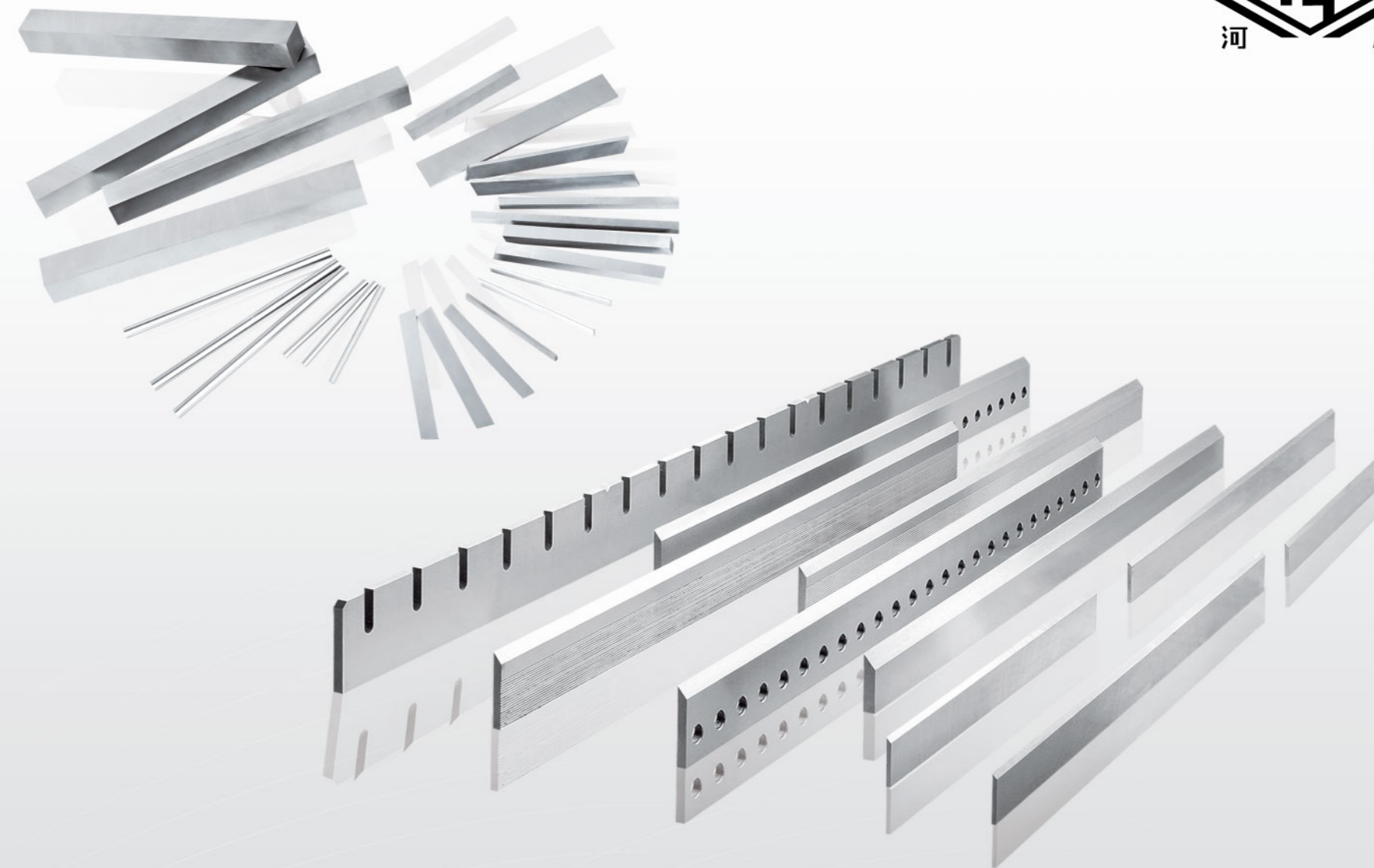
木工刀具应用于木工刨床、木线机等木工机械，刨削各类木制品。白钢车刀应用于机械加工领域中的外圆、内孔、端面、螺纹、型槽、切断及成形等的车削加工。机用锯条应用于金属材料的切断加工。

With Heye Special Steel's high quality HSS material, the products include standard and none-standard planer knife, all type of tool bits and power hacksaw blades. The production facilities and capacity take the leads in the circle. The perfect consistency and high quality supply of the raw material and excellent production equipments guarantee the top quality and full varieties of the products.

Planer knife is applied in the wood working machines such as wood plane machine and wood lining machine for planning varied woodwork.

Tool bits is applied in the turning of cylindrical, inner hole, end surface, screw thread, groove, cut-off and shaping.

Power hacksaw blades is applied in cutting off metal materials.



市场开发 Market Development

以“做精品刀具，创河冶品牌”为目标，经过多年的技术改进，公司的产品已经达到欧美发达国家同行的质量水平，进入了欧美主流工业市场，在新兴工业国家（墨西哥、巴西、俄罗斯、印度和南非）的市场发展良好。河冶住商的产品在中东和东南亚地区有着很高的市场占有率，在日本和韩国市场的开发也卓有成效。

河冶住商在扩大国际市场占有率的同时，还利用品牌优势不断开发国内市场，建立“河冶”品牌的销售渠道和网络，提高产品的内销比率。“河冶”牌精品铣刀、白钢车刀、木工刨刀和机用锯条已成为国内市场上档次最高、质量最好、影响力最大产品。

为满足金属加工行业对刀具“高速、高效、精密”的要求，河冶住商近年来开发的“HSC”牌精密含钴高速钢、粉末高速钢和硬质合金刀具广泛应用于汽车制造、航空航天、高速铁路、船舶制造、军工等行业，为这些行业的刀具国产化做出了贡献。

“Being precision cutting tools, promoting HEYE brand” is taken as our target, through years' improvement of the technology, products of HSC have been ranked same level of quality with those products from US and Europe, entered the leading industrial market in developed countries. Meanwhile the development in the new industrial market (like Mexico, Brazil, Russia, India and South Africa) progress smoothly. Products of HSC have an enormous occupation in Middle East and Southeast Asia. The development in Japanese and Korean market is also fruitful.

During the process of enlarging the occupation of international market, HSC with its own advantage of the brand opens out the domestic market, set-up net and channel of “HEYE” brand, to increase occupation rate in domestic market. The “HEYE” brand end mills, tool bits, planer knife and power hacksaw blades are regarded as one of top levels, best qualities and most influences.

To fulfill the demands of “Hi-Speed, Hi-Efficiency and Top Precision” in the metal machining, HSC focused in development of cobalt HSS, PM and carbide end mills with “HSC” brand, which is widely applied into the automobile industry, aviation industry, HI-speed railway industry, marine industry, Military industry etc., and made its contribution in the process of nationalization and localization of cutting tools.



欧洲机床工具展览会 2007、2009、2011、2013
EMO 2007、2009、2011、2013
芝加哥国际制造技术展览会 2010、2012、2014
IMTS 2010、2012、2014



中国进出口商品交易会（广交会）97届 — 112届
China import & export fair (canton fair) 97th to 112th



中国国际机床展览会 2005、2007、2009、2011、2013
China international machine tool show CIMT2005、CIMT2007、CIMT2009、CIMT2011、CIMT2013

上海东博博览会 2010、2011、2013
EASTPO 2010、2011、2013



上海模具展览会 2012
DMC 2012

东莞厚街展览会

西部装备制造业博览会2013

已展会介绍 EXHIBITIONS ATTENDED

河冶住商成立以来，逐步开始参加国内外有影响力的行业展览会，有效地拓展了国内外市场。
Since setting up, HSC attended the influential exhibitions home and abroad, to exploit market.



长春国际装备制造业博览会、重庆立嘉国际机床展览会、中部（长沙）制博会、沈阳国际装备制造业博览会
中国（天津）国际金属加工技术设备展览会、广州国际机床及汽车加工装备展、中国哈尔滨国际机床工模具展览会
青岛国际机床模具展览会、中国深圳国际机械制造工业展览会

北京木工展 2012
WMF2012

公司历史 沿革 Company HISTORY

1986年 河北冶金实验厂开始生产高速钢机用锯条。
In 1986, Hebei metallurgy experimental factory started to produce HSS power hacksaw blades.

1992年 河北冶金实验厂开始生产磨制立铣刀。
In 1992, Hebei metallurgy experimental factory started to produce ground end mills.

2004年5月 河冶科技股份有限公司以国际贸易部、工具一分厂、工具二分厂、工模具开发部和工具销售部合并成工具事业部。
In May 2004, HEYE Special Steel Co., Ltd combined the international trade department, No.1 and No.2 tools factory, tools exploitation department and tools sales department together into Tools Department.

2005年7月 河冶科技股份有限公司与住友商事（中国）有限公司签署合资协议。
In July 2005, HEYE Special Steel Co., Ltd signed joint venture contract with Sumitomo Corporation (China).



2005年8月 河冶住商工模具有限公司正式成立。
In August 2005, HEYE & SUMMIT TOOLS Co., Ltd. founded.



2005年11月 河冶住商工模具有限公司在石家庄市高新区建设新工厂。
In November 2005, HEYE & SUMMIT TOOLS Co., Ltd started to set up the new factory in Hi-Tech Industrial Zone of Shijiazhuang City.

2006年11月 河冶住商工模具有限公司整体搬迁完毕，各条生产线竣工投产。
In November 2006, HEYE & SUMMIT TOOLS Co., Ltd moved the whole factory and production lines to new site and started to circulate.

未来发展 BLUEPRINT FOR THE FUTURE

河冶住商工模具有限公司将依托河冶科技优异的高速钢材料，并使用其它最新的刀具材料，采用国际上最先进的加工设备和制造工艺，打造中国最好的刀具产品。为客户提供金属加工的全面解决方案，以满足金属加工业对切削刀具“高速、高效、精密”的要求。

河冶住商秉承“精心、精细、精致”的管理理念，“持续改进、追求卓越”的企业精神开发产品和开拓市场。以追求“作中国最好、世界水平的刀具”为目标，在未来五年内成为中国工具行业的领军企业，并在世界刀具行业中占有一席之地。

Relying on the high quality high speed steel from HeYe Special Steel Co., Ltd., with the latest super hard materials, and the most advanced machines and technology, HSC produces the top quality cutting tools, supplies the comprehensive solutions of metalworking for customers, to fulfill the demands of “Hi-Speed, Hi-Efficiency and Top Precision” in the metal machining. HSC takes “Meticulous, Careful, exquisite” as the idea, “Sustaining improvement, Seeking excellence” as the spirit to exploits products and market. “China’s Top and World’s Standard” as a goal, HSC targets to be one of the leaders of the cutting tool in China, and holds a place in the world.

